

International application No.
PCT/JP03/10474

A. CLASS Int.	IFICATION OF SUBJECT MATTER C1 ⁷ B22D11/10, B22D41/52, B22D	41/54, C04B35/06		
According to	o International Patent Classification (IPC) or to both nat	ional classification and IPC		
	S SEARCHED			
Minimum do	ocumentation searched (classification system followed b	y classification symbols)		
int.	C1 ⁷ B22D11/10, B22D41/52, B22D	41/04, 604000/00		
Documentat	ion searched other than minimum documentation to the	extent that such documents are included	in the fields searched	
Jitsu Kokai	yo Shinan Koho 1922—1996 i Jitsuyo Shinan Koho 1971—2003	Toroku Jitsuyo Shinan Koho Jitsuyo Shinan Toroku Koho	1994-2003 1996-2003	
Electronic d	ata base consulted during the international search (name	of data base and, where practicable, sear	ch terms used)	
C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category*	Citation of document, with indication, where app	propriate, of the relevant passages	Relevant to claim No.	
Y	JP 7-40015 A (Shinagawa Refr	actories Co., Ltd.),	1,2	
	10 February, 1995 (10.02.95), Fig. 1(a); Par. Nos. [0011] t	.o [0026]	•	
	(Family: none)	•		
Y	JP 61-256961 A (Shin Nihon K	agaku Kogyo	1,2	
	Kabushiki Kaisha),			
	14 November, 1986 (14.11.86), Page 2, upper left column, li	ne 14 to upper		
	right column, line 3; page 3,	upper left column,		
	line 12 to page 8, upper left (Family: none)	. Column, line 13		
	·	1		
		·		
X Further documents are listed in the continuation of Box C. See patent family annex.				
	ll categories of cited documents: ent defining the general state of the art which is not	"T" later document published after the inte- priority date and not in conflict with t	he application but cited to	
considered to be of particular relevance understand the principle or theory underlying the invention """ understand the principle or theory underlying the invention """ document of particular relevance: the claimed invention canno				
date considered novel or cannot be considered to involve an inventive an inventive an inventive and				
cited to	o establish the publication date of another citation or other I reason (as specified)	"Y" document of particular relevance; the considered to involve an inventive ste	claimed invention cannot be p when the document is	
"O" docum	nent referring to an oral disclosure, use, exhibition or other	combined with one or more other sucl combination being obvious to a perso	n documents, such	
	nent published prior to the international filing date but later ne priority date claimed	"&" document member of the same patent	family	
Date of the	Date of the actual completion of the international search Date of mailing of the international search report			
08 1	December, 2003 (08.12.03)	Z4 December, 2003	(21.12.00)	
Name and mailing address of the ISA/		Authorized officer		
Japanese Patent Office				
	1-	Telephone No		

INTERNATA NAL SEARCH REPORT

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	tion). DOCUMENTS CONSIDERED TO BE RELEVANT	Relevant to claim No.
Category*	Citation of document, with indication, where appropriate, of the relevant passages	1,2
A	JP 4-28462 A (Harima Ceramic Co., Ltd.), 31 January, 1992 (31.01.92), Fig. 2; page 7, upper right column, line 19 to lower left column, line 9; page 6, upper left column to upper right column (Family: none)	
A	JP 6-247767 A (Shinagawa Refractories Co., Ltd.), 06 September, 1994 (06.09.94), Par. Nos. [0004] to [0005] (Family: none)	1,2